



Pre-Hung Door Machine

Model 996E-TS



One Source...
For Door & Stair Equipment

One Company...
Builders Automation Machinery

One Goal...
Your Profitability



With Bi-Lingual Touch Screen

Equipment Features

- Processes doors 6'8" through 8'0"
- Bi-Lingual touch screen
- Self-diagnostics
- Touch screen switching from flush to 3 degree mortising
- Programmable lock bore/deadbolt locations
- Handles raised panel/raised molding doors
- Processes strike jam
- Hinge application with QuikDump screw hoppers
- Pre-drill available
- All mortising completed on harden rails and v-groove rollers

Mechanical Specifications

- Gross weight – approx 6,600 pounds base model (9,000 pounds with 4 hinge applicators)
- Measures – approx 12' x 8' x 8'
- Cycle time – approx. 30 seconds for all door sizes
- Air requirements – 120psi @20cfm for base model (minimum 1" diameter unrestricted line), 35cfm with applicators, and 60cfm with applicators and loader
- Electrical requirements – 208/230V three-phase @ 70 amps
- Must install grounding rod for processor protection

Available Options

- Model 2001 Door Loader can be set up inline for automatic positioning and loading of doors
- Model 1550 Hinge Applicators (4 shown above) provide faster processing by virtually automating the hinge application process
- Model 1296 Automatic Door Assembly Machine completes the pre-hung door process by assembling the jambs to the head, secures the split jambs and holds the door closed for shipment
- Pre-drill option to eliminate splitting jambs, puckering and assist in accurate screw placement
- Multi-bag Portable Vacuum/Dust Collector (power supplied with Door Machine)
- Parts Kit for fast handling of user-replaceable parts
- Flush, three degree hinge mortising

